Split System Air Conditioners

Take Control Save More

INVERTERY

**Premium** 



@ LG

Classic



# **Take Control Save More**

LG Electronics is proud to introduce its latest line of Inverter V series of residential air conditioners in Australia. The Inverter V series includes the flagship model, the Premium Inverter V, as well as the more affordable Classic Inverter V. Both products are equipped with technologies that help you to take control of your energy consumption.

The Active Energy Control function enables consumers to limit electricity consumption with the touch of a button on the remote control. In addition, LG's Wi-Fi Smart Control app (available on the Premium Series, for iOs & Android operating systems) allows users to remotely control & monitor their LG Split System.

As well as providing smart air conditioning technologies, our latest Premium range of air conditioners help to create a purified home environment through air purifying technology. A series of air filters on the indoor units can remove airborne viruses, allergens, and even odours. In addition to improved air quality, LG's indoor units can operate at low noise levels, creating a quieter environment.

At LG, we strive to continually improve and implement technology for the benefit and convenience of our customers around the world.



# **Model Line-Up**

# **Premium**



\*Image for P/W 18,24,28 models Indoor: P09AWN-NM14 Cooling: ★★★★ Indoor: W09AWN-NM14 Cooling: ★★★★ Outdoor: P09AWN-UM14 Heating:  $\bigstar \star \star \star \star$ Outdoor : P09AWN-UM14 Heating: ★★★★ Set: P09AWN-14 Set: W09AWN-14 Indoor: P12AWN-NM14 Cooling: ★★★ ★ Indoor: W12AWN-NM14 Cooling: ★★★ ★ Outdoor: P12AWN-UM14 Heating: ★★★★ Outdoor: P12AWN-UM14 Heating: \*\*\* Set: P12AWN-14 Set: W12AWN-14 Indoor: P18AWN-N214 Cooling: ★★★ ★ Indoor: W18AWN-N214 Cooling: ★★★ ★ Outdoor : P18AWN-U214 Heating: ★★★ Outdoor : P18AWN-U214 Heating: ★★★ Set: P18AWN-14 Set: W18AWN-14 Indoor: P24AWN-N214 Cooling: ★ ★ ◀ Indoor: W24AWN-N214 Cooling: ★★ 🖠 Outdoor: P24AWN-U214 Heating: \* Outdoor: P24AWN-U214 Heating: \*\* Set: W24AWN-14 Set: P24AWN-14 Indoor: P28AWN-N214 Cooling: ★★ Indoor: W28AWN-N214 Cooling: ★★ Outdoor: P28AWN-U214 Heating: Outdoor: P28AWN-U214 Heating: Set: P28AWN-14

Set: W28AWN-14

# Classic

Set: S28AWN-14







Experience LG's efficient inverter air conditioning technologies

Allows you to cap the energy consumption to improve energy efficiency and reduce power consumption at a reduced cooling output.



Active Energy Control governs the electricity consumption in the cooling mode, providing improved efficiency at a reducing cooling output.

# **How It Works**

Pressing the Energy control button on the remote reduces power usage by limiting the maximum speed of the compressor

#### **Normal Mode**

Normal Inverter controlled operation.

#### **Energy Control Level 1**

Push 'ENERGY CONTR' button once to select Level , capping power consumption to 80%.



#### **Energy Control Level 2**

Push 'ENERGY CONTR' button twice to select Level 2, capping power consumption to 60%



#### **Energy Control Level 3**

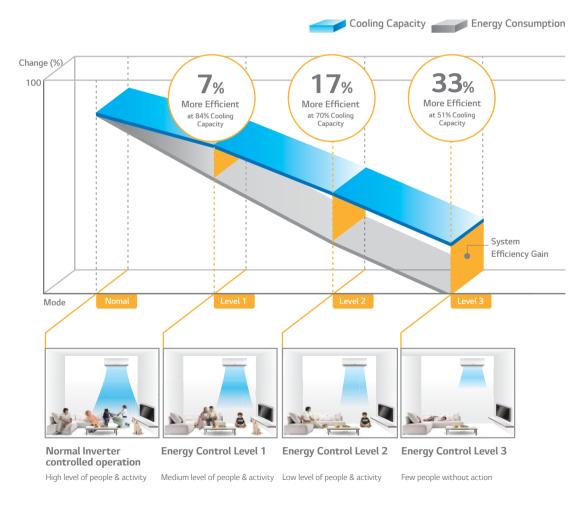
Push 'ENERGY CONTR' button triple to select Level 3, capping power consumption to 40%





# **Function of Active Energy Control**

The electricity consumption in the cooling mode, providing improved efficiency at a reducing cooling output.



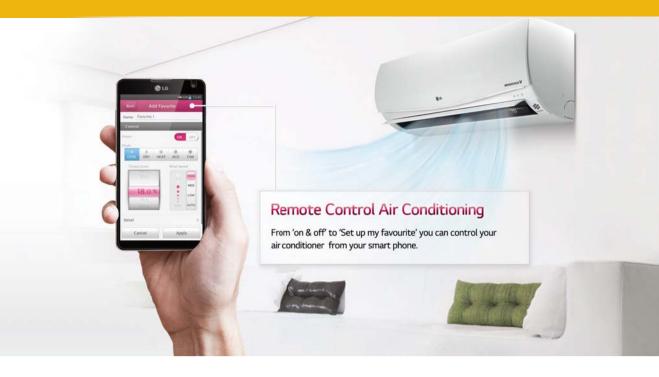
[Test condition] Test Standard AS/NZS 3823.1.1 / Normal Temperature (Indoor Temperature : 27°C, Outdoor Temperature : 35°C) \*Tested for P / W / S 24 AWN



#### Experience LG's smart inverter air conditioning technologies

Wi-Fi Smart Control can help you to keep your running costs down, by providing you with energy usage information in real time and alerting you when your electricity consumption is about to reach your pre-set limits.

# WLAN Module required. (Module included with W Series models only. Sold separately for use with P Series models.)
Feature can be accessed using LG Smart AC app on Android or iOS smartphone.



# **Easy Connectivity**

The LG Smart AC app lets you access and control your air conditioner using your smartphone.

LG Smart AC app lets you access and control your air conditioner using your smartphone











#### Improved convenience

The LG Smart AC app and Wi-Fi adapter let you easily access and control your air conditioner from your mobile phone. Up to five users can connect to one unit, although only one user can control the unit at a time.

A user can indivisually control multiple units using the app.





Multiple users

Multi Control

# 'My Energy Consumption' and 'Get Alerts'

Provides current and accumulated electricity consumption data daily, weekly, and monthly; alerting you when electricity consumption hits your pre-programmed limit.







# Setting up 'My Favourite Control'

Enables you to save and easily access your favourite settings.







Just touch the icon to initiate your chosen settings.

## WLAN Module

• Wi-Fi 802.11b,g,n

Recommended device
• Apple iPhone
(iOS5 or Higher) **(i** 

• Android phone (ver. 4.04 or Higher)

# WLAN Module required. (Module included with W Series models only. Sold separately for use with P Series models.)

Model name - PCRCUDT3





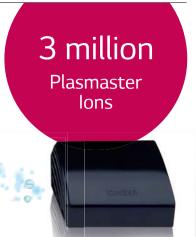
Experience LG's efficient inverter air conditioning technologies

The Standby Mode feature minimises standby electricity consumption when the air conditioner is not in use.



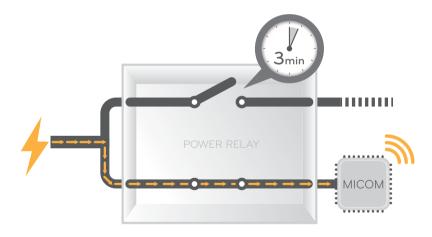


The Plasmaster Ioniser generates over 3 million plasma ions, which filtrate the air in the indoor environment and inside the air conditioning unit itself.



#### How it works

The Standby Mode operates three minutes after the air conditioner is turned off via the remote control. The Standby Mode removes power from the outdoor unit and only powers the indoor unit remote control receiver circuitry, saving unnecessary power consumption in the outdoor unit.

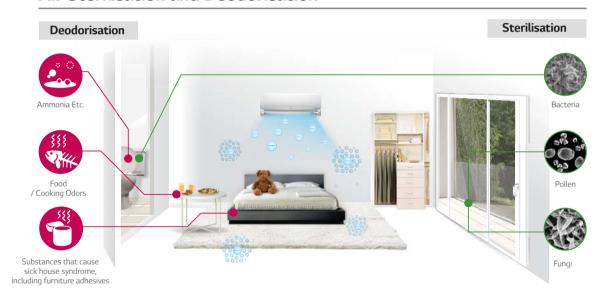




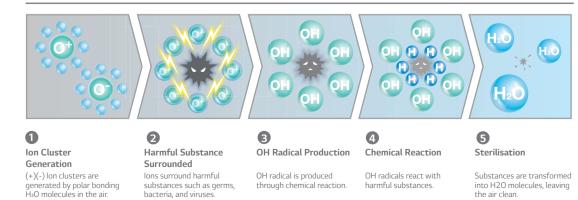
The Demand Response Modes may be activated by the electricity supplier during periods of peak grid demand. Some electricity suppliers provide a rebate when a DRED enabled air conditioner is installed. You should consult your electricity supplier for further information, including rebate conditions.

\*DRED compatible. A Demand Response Enabled Device is required at the time of installation to activate the demand response modes. Available from your installing electrician.

# Air Sterilisation and Deodorisation



# How it works



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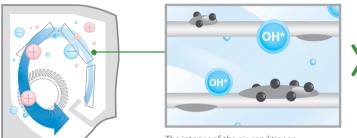
Clean Purified Air



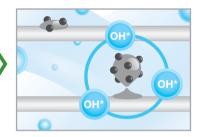
The auto cleaning function helps to minimise the formation of mould & bacteria on the heat exchanger.











The ion sterilisation function helps to remove germs and mould.

# **Conventional VS Auto Cleaning**

#### Conventional



The main cause of odour within air conditioners is mould and bacteria in the heat exchanger. When the indoor coil is wet, organisms breed, creating odours.

#### **Auto Cleaning**



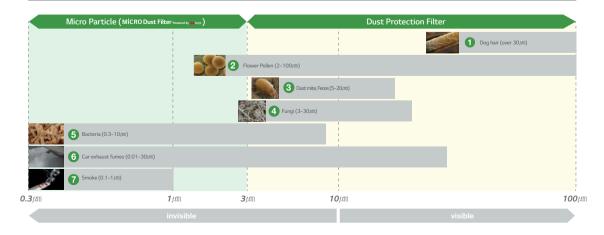
The automatic cleaning function dries the wet indoor coil to prevent mould and bacteria from breeding; thereby helping to eliminate odour without the need for frequent cleaning.

# **How Filtration works**

Household environments contain micro particles such as bacteria, smoke, fungi and viruses which can increase the risk of asthma and allergic reactions.



# Indoor allergen particles



Quiet & Comfortable Quiet & Comfortable



LG's skew fan and low vibration BLDC motor technology achieve low sound levels.

The low noise level in sleep mode creates a quieter sleeping environment.

S09, S12, P09 & P12 indoor units achieve 19db, a noise level which is lower than that of a quiet library



On the decibel scale, the smallest audible sound (near total silence) is 0 dB. A sound 10 times more powerful is 10 dB. A sound 100 times more powerful than near total silence is 20 dB. A sound 1,000 times more powerful than near total silence is 30 dB. Here are some common sounds and their decibel ratings:

- Near total silence 0 dB
   A whisper 15 dB
- Normal conversation 60 dB



LG's skew fan and low vibration compressor technology

LG's skew fan and low vibration compressor technology lower the sound level of the outdoor unit by up to 3dBA, and also reduce the sound level of the indoor unit.



# **LG Skew Fan**

Tilting the fan blades by 15° reduces the air surface pressure on the fan, resulting in reduced peak air noise.







Skew Fan







Controls outdoor Compressor

# Brushless DC Fan motor (BLDC)

The BLDC motor is made up of powerful ND magnets providing high torque, resulting in the ability to provide large air volume and high static pressure capability. This allows high speed operation at reduced electrical and mechanical noise.

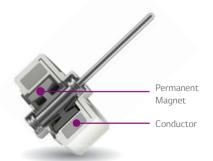


AC Motor

Low Efficiency

Higher operating temperature

Difficult to precisely control fan speed



#### BLDC Motor

 Low Electrical and mechanical noise

■ Precise speed control

■ Durable



-Way Airflow

4-way swing disperses cool air quickly and effectively in multiple directions.





By utilising the Jet Cool function, more powerful airflow can be dispersed quickly to reach your desired room temperatures at a faster rate.



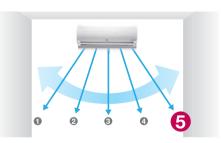
# 4 way Auto swing (Easy Airflow control)

4 Way Swing enables you to control air direction according to the room's needs.



# **Horizontal Air flow**

The direction of air flow can be adjusted in 5 steps, from left to right and auto swing. This function allows air to be directed horizontally in a fixed direction.



# **Vertical Air flow**

The air flow can be altered in 6 steps to limit the height of the air flow. An auto swing mode is included to provide a varying vertical air flow.





Reomte Control Commercial Application



The air conditioning system can be controlled by using different types of controllers, including the wireless remote control featured below. Consult your local dealer about other types of remote controllers available.



⊕ LG

PCRCUDT3

(WIFI)

(STANDARD WIRED)

Model

# **Premium**



- 1 Ioniser
- 2 Energy Contro
- 3 Silent (reduce Outdoor Unit noise)
- 4 On / Off
- 5 Temperature Setting
- 6 Operation Mode
- 7 Jet Cool / Jet Heat

- 8 Indoor Fan Speed
- Airflow Control (Up and Down)
- Airflow Control (Left and Right)
- 11 Room Temperature
- 12 Sleep Mode
- 13 Timer
- 14 Set / Clear

# Classic



- 1 Fan Mode
- 2 Energy Control
- 3 Silent (reduce Outdoor Unit noise)
- 4 On / Off
- 5 Temperature Setting
- 6 Operation Mode
- 7 Jet Cool / Jet Heat

- 8 Indoor Fan Speed
- Airflow Control (Up and Down)
  - Airflow Control (Left and Right)
  - 11 Room Temperature
    - 12 Sleep Mode
  - 13 Timer
- ool / Jet Heat 14 Set / Clear

PI485 card PI485 card Requirment P/W09AWN-NM14 Χ P/W12AWN-NM14 Χ Χ / P/W18AWN-N214 P/W24AWN-N214 Χ / Χ / P/W28AWN-N214 Classic Series S09AWN-NM14 S12AWN-NM14 S18AWN-N214 S24AWN-N214 S28AWN-N214 Χ Χ E32AWN-13 Χ

(DELUXE WIRED)

2671 11 0 0

(Premium WIRED)

O --

PQCSW421E0A

(AC SMART PREMIUM)

PQCSZ250S0

(AC EZ)

Model		• • •	ESC.	Consisted Andreas	
	PQDSBC	PQCPC22N0	PQCPC22A0	PQCSSA21E0	PMNFP14A0
	(DRY CONTACT)	(ACP STANDARD)	(ACP PREMIUM)	(AC MANAGER PLUS)	(PI485 16 IDU)
Requirment	one per indoor unit	PI485 card	PI485 card	PI485 card & AC premium	one per outdoor unit
Premium Series					
P/W09AWN-NM14	✓	X	Х	X	Х
P/W12AWN-NM14	✓	X	Х	X	Х
P/W18AWN-N214	✓	1	1	1	✓
P/W24AWN-N214	✓	/	1	1	✓
P/W28AWN-N214	✓	/	<b>√</b>	✓	✓
Classic Series					
S09AWN-NM14	✓	X	X	X	Х
S12AWN-NM14	✓	X	X	X	X
S18AWN-N214	✓	/	1	<b>√</b>	✓
S24AWN-N214	/	/	1	/	✓
S28AWN-N214	✓	1	1	1	✓
E32AWN-13	✓	/	✓	✓	✓

# **Premium**

Indoor Unit: P09AWN-NM14 / Outdoor Unit: P09AWN-UM14 Indoor Unit: W09AWN-NM14 / Outdoor Unit: P09AWN-UM14 Indoor Unit: P12AWN-NM14 / Outdoor Unit: P12AWN-UM14
Indoor Unit: P18AWN-N214 / Outdoor Unit: P18AWN-U214
Indoor Unit: V12AWN-NM14 / Outdoor Unit: P18AWN-U214  $Indoor\ Unit: P28AWN-N214/Outdoor\ Unit: P28AWN-U214 \qquad Indoor\ Unit: W28AWN-N214/Outdoor\ Unit: P28AWN-U214$ 

# WLAN Module required. (Module included with W Series models only. Sold separately for use with P Series models.) Feature can be accessed using LG Smart AC app on Android or iOS smartphone.

System Model				P/W09AWN-14	P/W12AWN-14
Model Indoor Unit				P09AWN-NM14	P12AWN-NM14
Model Outdoor Unit				P09AWN-UM14	P12AWN-UM14
Indoor					
		Min	W	890	890
Cooling Capacity		Rated	W	2,500	3,500
		Max	W	3,700	4,040
		Min	W	890	890
Heating Capacity		Rated	W	3,200	4,000
		Max	W	5,000	6,000
D l I	Cooling	Rated	W	518	863
Power Input	Heating	Rated	W	653	872
EER				4.83	4.06
COP				4.90	4.59
Francisch al (Char Datina)	Cooling			5.0	3.5
Energy Label (Star Rating)	Heating			5.0	4.5
Sound Pressure (Cooling)	Sleep/Low/Medium/High		dBA	19/23/33/38	19/23/33/39
Sound Pressure (Heating)	Low / Mediur	n / High	dBA	23/33/38	23/33/39
Sound Power	Cooling	High	dBA	57	57
Air Flow Rate (Cooling)	Sleep/Low/Medium/High/Jet Cool		L/S	83 / 142 / 192 / 242 / 250	83 / 142 / 192 / 242 / 250
Air Flow Rate (Heating)	Low / Mediur	n / High	L/S	158 / 208 / 275	158 / 208 / 275
Dehumidification Rate		l/h	1.2	1.3	
Dunning Course	Cooling	Rated / Max	А	2.6/5.6	3.8/5.6
Running Current	Heating	Rated / Max	А	3.1/7.1	3.9/7.1
Charling Course	Cooling	Rated	А	2.3	3.8
Starting Current	Heating	Rated	А	2.8	3.9
Dimension			mm	875*295*235	875*295*235
Net Weight			kg	13	13
Outdoor					
Operation Pance	Cooling	Min~Max	°CDB	-10~48	-10~48
Operation Range	Heating	Min~Max	°CWB	-15~24	-15~24
Cound Droccuro	Cooling	High	dBA	45	45
Sound Pressure	Heating	High	dBA	45	45
Sound Power	Cooling	High	dBA	65	65
Air Flow Rate		High	L/S	550	550
Compressor Type				Twin Rotary	Twin Rotary
Net Weight			kg	35	35
Dimension			mm	770*545*288	770*545*288
Refrigerant (R410A)	A) Charge at 7.5m		g	1,150	1,150
Pipe Sizing	Liquid / Gas		mm	9.52/6.35	9.52/6.35
Maximum Circuit Breaker			А	15	15

#### Note

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- Specifications are correct at time of publishing but are subject to change without prior notice.
   Rated Cooling capacity is based on an indoor air temp 27°C DB 19°C WB and outdoor air temp. 35°C DB and 24°C WB in accordance with
- AS/NZS3823.1.1.

  Actual cooling & heating capacity will vary as ambient temperature varies. Please consult your LG sales representative for performance data outside of AS/NZS3823.1.1. standard conditions.
- AS/NZS3823.1.1. standard conditions.

  Rated Heating capacity is based on an indoor air temp 20°C DB, 15°C WB and outdoor air temp. 7°C DB, 6°C WB in accordance with AS / NZS3823.1.1.

  Information contained in this brochure is a guide only and LG strongly recommends that you ask for advice from specialist installers and retailers, who can assist with measuring rooms and heat load calculations. Specialists can tell you the best size and type of air conditioner suited for your needs.

  Sound Pressure levels are determined in an anachoic chamber at a distance of 1m, in accordance to KSC9306.

- Actual installed noise levels will vary depending on the installed location.
- AEER=Annual Energy Efficiency Ratio for cooling.
   ACOP=Annual Coefficient of Performance for heating. In accordance with AS/NZS 3823.2
- $\bullet$  Sound power level specification is measured at reverberant room according to ISO 3741











P/W18AWN-14	P/W24AWN-14	P/W28AWN-14
P18AWN-N214	P24AWN-N214	P28AWN-N214
P18AWN-U214	P24AWN-U214	P28AWN-U214
900	900	900
5,000	7,000	8,000
6,000	8,650	8,650
900	900	900
6,000	8,000	9,000
9,000	11,400	11,400
1,240	1,950	2,450
1,400	2,060	2,500
4.03	3.59	3.27
4.29	3.88	3.60
3.5	2.5	2.0
4.0	3.0	2.5
29/35/40/42	37/39/44/49	37/39/44/49
35/40/42	39/44/49	39/44/49
60	65	66
133 / 183 / 225 / 267 / 350	133 / 183 / 233 / 283 / 367	133 / 183 / 233 / 283 / 383
192 / 233 / 275	192 / 242 / 283	192 / 242 / 283
2	2.7	2.8
6.6/10	9.4/11.6	10.9/11.6
7.3/10.3	9.6/12.7	11.1/12.7
6.6	9.4	10.9
7.3	9.6	11.1
1090*330*248	1090*330*248	1090*330*248
14.5	15	15
-10~48	-10~48	-10~48
-15~24	-15~24	-15~24
54	55	55
54	55	55
65	66	66
833	1,000	1,000
Twin Rotary	Twin Rotary	Twin Rotary
46	55	55
870*655*320	870*808*320	870*808*320
1,350	1,900	1,900
12.7/6.35	15.88/9.52	15.88/9.52

# Classic

Indoor Unit : S09AWN-NM14 / Outdoor Unit : P09AWN-UM14 Indoor Unit : S12AWN-NM14 / Outdoor Unit : P12AWN-UM14 Indoor Unit: :518AWN-N214 / Outdoor Unit: :P18AWN-U214
Indoor Unit: :524AWN-N214 / Outdoor Unit: :P24AWN-U214
Indoor Unit: :528AWN-N214 / Outdoor Unit: :P28AWN-U214 Indoor Unit: E32AWN-NV13 / Outdoor Unit: E32AWN-UV13

System Model				S09AWN-14	S12AWN-14
Model Indoor Unit				S09AWN-NM14	S12AWN-NM14
Model Outdoor Unit				P09AWN-UM14	P12AWN-UM14
Indoor					
		Min	W	890	890
Cooling Capacity		Rated	W	2,500	3,500
		Max	W	3,700	4,040
		Min	W	890	890
Heating Capacity		Rated	W	3,200	4,000
		Max	W	5,000	6,000
	Cooling	Rated	W	518	863
ower Input	Heating	Rated	W	653	872
ER(Part Load)				4.83	4.06
COP				4.90	4.59
	Cooling			5.0	3.5
Energy Label (Star Rating)	Heating			5.0	4.5
Sound Pressure (Cooling)			dBA	19/23/33/38	19/23/33/39
Sound Pressure (Heating)	Low / Mediur	n / High	dBA	23/33/38	23/33/39
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Air Flow Rate (Cooling)	Sleep/Low/Medium/High/Jet:Cool		L/S	83 / 142 / 192 / 242 / 250	83 / 142 / 192 / 242 / 250
Air Flow Rate (Heating)	Low / Mediur		L/S	158 / 208 / 275	158 / 208 / 275
Dehumidification Rate		l/h	1.2	1.3	
	Cooling	Rated / Max	A	2.3/5.6	3.8/5.6
Running Current	Heating	Rated / Max	A	2.8/7.1	3.9/7.1
	Cooling	Rated	А	2.3	3.8
Starting Current	Heating	Rated	A	2.8	3.9
Dimension			mm	875*295*235	875*295*235
let Weight			kg	13	13
Outdoor					
	Cooling	Min~Max	°CDB	-10~48	-10~48
Operation Range	Heating	Min~Max	°CWB	-15~24	-15~24
	Cooling	High	dBA	45	45
Sound Pressure	Heating	High	dBA	45	45
Sound Power	Cooling	High	dBA	65	65
Air Flow Rate		High	L/S	550	550
Compressor Type				Twin Rotary	Twin Rotary
Net Weight			kg	35	35
Dimension			mm	770*545*288	770*545*288
Refrigerant (R410A)	Charge at 7.5	im	g	1,150	1,150
Pipe Sizing	Liquid / Gas		mm	9.52/6.35	9.52/6.35
Maximum Circuit Breaker			A	15	15

#### Note

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   ACOP=Annual Coefficient of Performance for heating. In accordance with AS/NZS 3823.2
- Sound power level specification is measured at reverberant room according to ISO 3741









	S18AWN-14	S24AWN-14	S28AWN-14	E32AWN-13
	S18AWN-N214	S24AWN-N214	S28AWN-N214	E32AWN-NV13
	P18AWN-U214	P24AWN-U214	P28AWN-U214	E32AWN-UV13
-1				
	900	900	900	900
	5,000	7,000	8,000	9,000
	6,000	8,650	8,650	10,200
	900	900	900	900
	6,000	8,000	9,000	10,000
	9,000	11,400	11,400	12,800
	1,240	1,950	2,450	2,900
	1,400	2,060	2,500	3,200
	4.03	3.59	3.27	3.1(3.92)
	4.29	3.88	3.60	3.10
	3.5	2.5	2.0	1.5
	4.0	3.0	2.5	1.5
	29/30/35/42	30/39/44/49	30/39/44/49	37 / 40 / 44 / 49
	35/40/42	39/44/49	39/44/49	40 / 44 / 49
	60	65	66	65
	133 / 183 / 225 / 267 / 350	133 / 183 / 233 / 283 / 367	133 / 183 / 233 / 283 / 383	217 / 250 / 333 / 400 / 467
	192 / 233 / 275	192 / 242 / 283	192 / 242 / 283	250 / 333 / 400
	2	2.7	2.8	3
	6.6/10	9.4/11.6	10.9/11.6	12.8 / 14.5
	7.3/10.3	9.6/12.7	11.1/12.7	14.2 / 16
	6.6	9.4	10.9	12.8
	7.3	9.6	11.1	14.2
	1090*330*248	1090*330*248	1090*330*248	1190*346*265
	14.5	15	15	18.5
	-10~48	-10~48	-10~48	-10~48
	-15~24	-15~24	-15~24	-10~24
	54	55	55	52
	54	55	55	52
	65	66	66	66
	833	1,000	1,000	1,000
	Twin Rotary	Twin Rotary	Twin Rotary	Twin Rotary
	46	55	55	56
	870*655*320	870*808*320	870*808*320	870*800*320
	1,350	1,900	1,900	1,900
	12.7/6.35	15.88/9.52	15.88/9.52	15.88/9.52
	25	25	25	25

Brand Brand

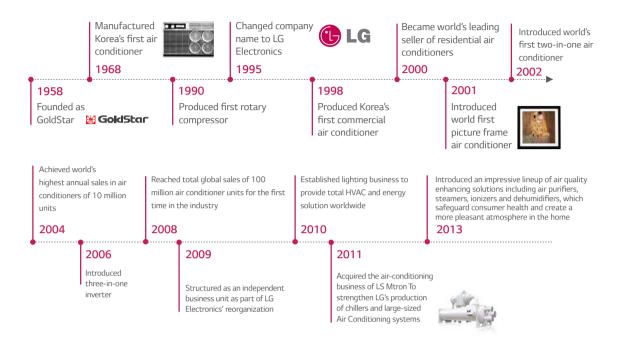
# LG Electronics Air Conditioning and Energy Solution Company

The LG Electronics Air Conditioning & Energy Solution Company (LG AE) is a total solutions provider in heating, ventilation, air conditioning (HVAC), and energy systems. The company offers a comprehensive range of HVAC and energy solutions, including residential air conditioners (RACs) and system air conditioners (SACs), air purifiers, ionizers, dehumidifiers, chillers, home and building management systems and hotel-specific products. Through its innovative technologies, heavy investment in R&D and effective marketing strategies, LG AE has evolved into a total solution provider.



# **Brand History**

LG's consistent efforts in innovation have made LG Air Conditioning and Energy Solution a true global leader in HVAC businesses.



Established in 2009, the LG Electronics Air Conditioning & Energy Solution Company (LG AE) is a complete energy solutions provider.

LG AE was formed as part of the company's strategic plan to expand its business horizons to the B2B sector, reinforcing its presence in the commercial products and solutions business. In 2010, along with aggressive reinforcement of its position in commercial air conditioning, LG established chiller businesses to further increase its focus on B2B and on energy efficient business solutions.

Based on its success in the consumer market, the new Air Conditioning and Energy Solution Company allows LG to be more competitive in the commercial heating, ventilation, air conditioning (HVAC) and energy businesses worldwide. LG expects its strength in air conditioners to become a strong driver of growth for the entire company as the industry expands.

Through its relentless efforts in innovation and development, LG AE is continuing to consolidate its leadership as a global HVAC and energy solution company, with a central focus on energy efficiency.



R & D R&D

# **Research & Development**

# **LG Research & Development Centers**

Research centers are focused on procuring technology unique to LG, as well as strengthening core competitiveness applicable in all areas of business and developing the engine for future growth.

# R&D Center - Korea O

Corporate Research Lab



Company Research Lab



Research Areas

- · SR Motor & Controller
- · Linear Compressor
- · Multi-Split Wall Mounted Type
- · Internet Central Controller · Plasma Heat Exchanger
- · Heat Recovery Ventilators

#### AC R&D Center



Design Research Center



#### **Testing Facilities**

- · High Elevation Testing
- · Psychometric Testing Labs

- R & D Labs
- · Environment Test Labs
- Quality Testing Labs

# **LG Air Conditioning Academies**

The Academy and its advanced programs provide training around the world.

- AC Academy Hub













# **Quality Control**



# **Mass production**



#### IQC

- · Part Life Test (ELT)
- · 6sigma Distribution Control
- · Vendor Quality Improvement

**Development** 

· Abnormal Noise Test

· Reliability Test

· Safety Test

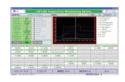
Performance Test (Cool/Heat)

• Air current Distribution Test

• Temp./Humidity Performance Test

Consulting

• EER Test



#### LQC

- · Basic Performance Inspection
- · Safety Inspection
- · Movement/Structure/
- · Appearance Inspection





- · E.M.I (Electromagnetic Interference)
- · E.M.S (Electromagnetic Susceptibility)
- · EMC (Electromagnetic Compatibility)



· Structure / Appearance

· Smog Test (Refrigerant

• Early Life Test (ELT)

OOC

inspection

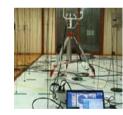
leakage)



# **Quality Assurance Lab**



Noise Testing Chamber



**Environmental Testing** Chamber



Long Piping and Elevation Testing

# **Awards**

LG air conditioners have been recognized in both outstanding performance and stylish design by diverse world renowned organizations in the form of having received many prestigious awards.



Forum

Design



reddot





**AWARD** 













#### **NEW SOUTH WALES / HEAD OFFICE**

2 Wonderland Drive EASTERN CREEK NSW 2766 PH: 02-8805-4000 FAX: 02-8805-4248

#### QUEENSLAND

23 Terrace Place MURARRIE QLD 4172 PH: 07-3908-9000 FAX: 07-3399-4179

#### VICTORIA

3 John Deere Court, Parkwest Estate DERRIMUT VIC 3030 PH: 03-8369-0900 FAX: 03-9931-0677

### SOUTH AUSTRALIA

162 Richmond Rd, Marleston, SA 5033 PH: 08-8238-0200 FAX: 08-8238-0299

#### WESTERN AUSTRALIA

Unit 1/1A 2 Business Way Malaga PO Box 1724 Malaga WA 6944 PH: 08-9249-3721 FAX: 08-9249-1300

Customer Information Centre is available 7 days from 7AM-7PM on 1300 54 2273 (1300 LG CARE)

http://www.lg.com/au

#### **NEW ZEALAND**

LG House, Level 1 60 Highbrook Drive, East Tamaki, Auckland, 2013 New Zealand

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Season: 2014/15